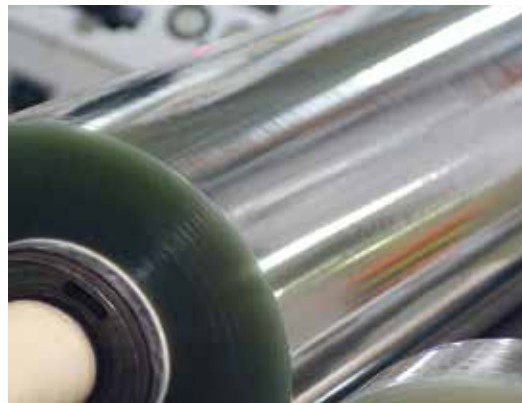


## A-C® Additives for PVC Film and Sheet Extrusion and Calendering

In calendering of rigid PVC films, A-C® polyethylene waxes act as efficient release agents. In flat die extrusion they provide an improved anti-sticking behavior.



Film Type	Product	Dosage, phr	Key Benefits
Rigid PVC film calendering	A-C 316A	up to 0.1	<ul style="list-style-type: none"> <li>• Excellent release from calender rolls</li> <li>• High output</li> <li>• Perfect surface</li> </ul>
Rigid transparent PVC film: flat die extrusion	A-C 316A	0.2 – 0.4	<ul style="list-style-type: none"> <li>• Good anti-sticking properties lead to uniform film quality</li> </ul>
Plasticized transparent PVC film extrusion	A-C 629A	0.3 – 0.4	<ul style="list-style-type: none"> <li>• Anti-sticking agent with moderate fusion accelerating</li> </ul>
Non-transparent PVC film extrusion (both rigid and plasticized)	A-C 617A	0.2 – 0.3	<ul style="list-style-type: none"> <li>• Enhanced surface quality</li> <li>• Excellent filler distribution in the melt</li> </ul>

**For additional information or to contact us, please visit:**  
[honeywell-additives.com](http://honeywell-additives.com)



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